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COUNTRY	Czechoslovakia			DATE DISTR. 5 AP	R 51	
SUBJECT	Zhrojovka Brno Gear and Press	3	THE LOPAX E	NO. OF PAGES	2	
	Plant in Prague - Hloubetin					
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1.	The former Havlik Plant for t	he producki	on of gent	manle and weekstin	n maaaa	
	at Fodebradska 531 in Frague-	Hloubetin I	X is now sub	ordinate to Zbroid	ovka Brno.	•
	The plant employs about 190 p one shift in all departments	roduction w except the	orkers and 3 Lathe shop w	10 clerks. York is Mere two shifts as	done in re worked.	
	The militia of 30 merbers does and two watchmen guard the wor	s not partic	cipate in pl	ant security. A p	atekeeper	
	of the plant include the follow		IN HO LIFE	origado. Lauring	personnel	
	a. Manager	Hron,				25X1
	b. Business Manager	Sedlak.				
	Cashning Tipus sam	T\= =33-				
	c. Technical Manager	Pechousek	1			7
	d. Froduction Chief	Carm				
	e. Foreman for Gear Production	on Svenek				
	f. Chairman of the Vorkers' Council	Voltr				
	g. Commander of the	Zdenek Pse	inicka			
	Workers' Kilitia					
	h. Chairman of the Czech Youth Union	Milan Proc	hazka.			
	TOUGH UNION					
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CENTRAL INTELLIGENCE AGENCY

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- The plant produces truck winches, sphere heads (sic), dividing heads for milling rachines, saws for printing lead, pre-print and high-speed presses with color head, gear boxes to one meter in diameter, gear wheels, gear axles, helical gears to 2000 m in diameter, brake boxes, and railroad electrical equipment boxes. Castings are supplied by Alba National Corporation in Prague-Horovice. Brass, bronze and special steels are in short supply. The quality of production is poor because of low grade raw raterials and the lack of skilled workers. Power for the plant is supplied by connercial power line. Military production is delivered to the Military Geographic Institute.
- 3. Nachinery of the various production departments of the plant include the following:
 - a. Milling and lathe Department, 500 m by 200 m in area, served by a narrow-gauge railway which runs between the banks of lathes.
 - 6 gear hobbing rachines, 3 m high
 - 3 slotting machines, 3 m high
 - 3 gear cutting machines for helical gears grinding machines
 - 20 small milling rachines nany lathes, 6 to 7 m between tips. Hew large lathes have been added.
 - b. Tool Department
 - 1 small lathe
 - 1 precision Lathe
 - drill presses
 - 1 precision drill press with an accuracy to 0.01 mm
 - 1 shaper
 - 1 profile milling machine
 - c. Forge
 - l electric power harmer
 - l grinder
 - 3 oil wats for tempering gear wheels and journals
 - d. Grinding Department
 - 1 vertical grinding machine, accurate to 0.01 mm
 - 2 horizontal grinding machines, accurate to 0.0. mm
 - e. Assembly Department
 - I keywey milling machine
 - 1 thread rilling outter
 - 4 high-sreed drill presses
 - 2 large planers

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